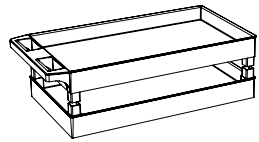
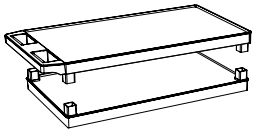


### PARTS KEY:



**A x 1** Top  
**B x 1** Bottom

Tub Shelves\*  
(XLC, SEC, and EC models)



**A x 1** Top  
**B x 1** Bottom

Flat Shelves\*  
(EC models)

5" Heavy-Duty Casters + Hardware

**C x 2**



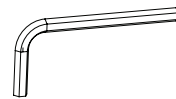
Locking Casters

**D x 2**



Non-Locking Casters

**E x 1**



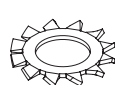
**G x 16**



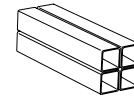
**F x 16**



**H x 16**



**I x 4**



Square Legs

### REQUIRED TOOLS:



Rubber Mallet  
(Not included)



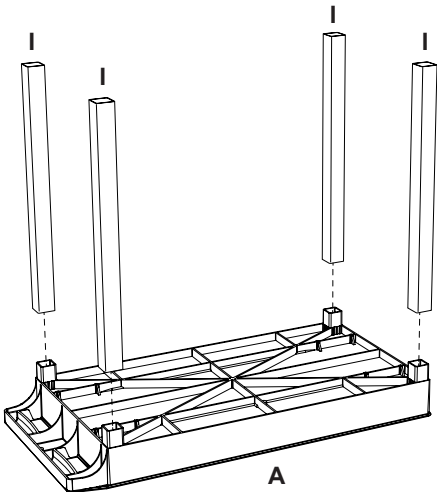
Phillips Head Screwdriver  
(Not included)

### \*NOTE:

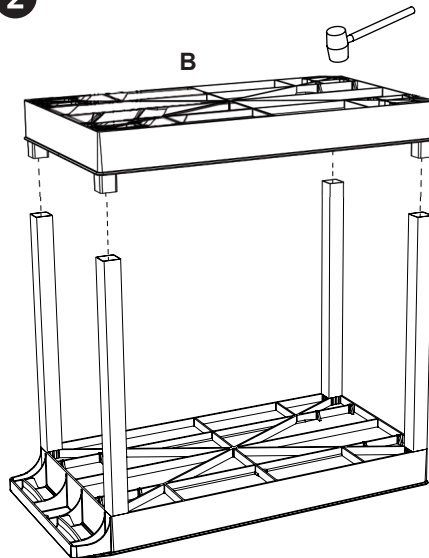
Some EC models come with a mix of flat and tub shelves.

### ASSEMBLY INSTRUCTIONS:

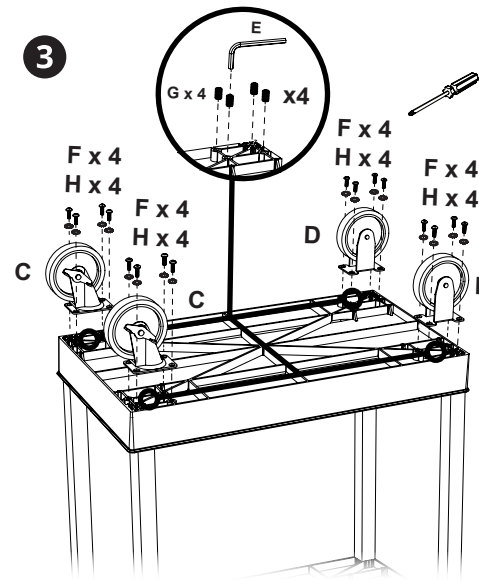
1



2

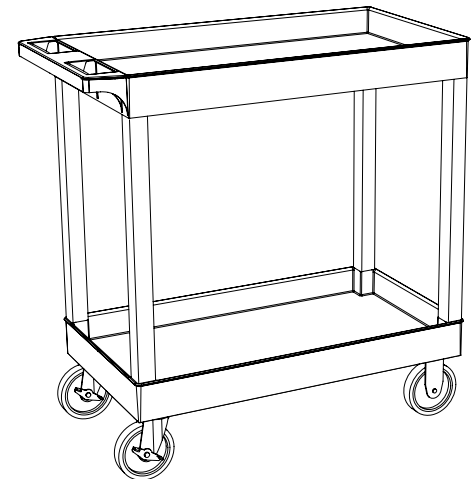


3



4

Flip the unit upright after casters are securely installed.



**NOTE:** Position locking casters (C) on the same end as the handle.